

STANDARD

Material	: Polyamide 6.6
Color	: Transparent / black (UV resistant) : Other colors available on request
Temperature range	: -40 °C up to +85 °C
Flammability	: UL 94 V2 (V0 available)
Certification	: UL, Lloyd's, GL 59425-08HH



For transparent/natural tie's change last digit to _9

Typenr.	Length (mm)	Width (mm)	Max. bundle diameter (mm)	Tensile strength (kg)	Packing (pcs)	Normal stock item	
						Pcs per carton	100 pcs / pack
400015007600	150	7,6	33	54,4	100	8.000	-
400020007600	200	7,6	50	54,4	100	7.000	-
400025007600	250	7,6	65	54,4	100	6.000	-
400030007600	300	7,6	76	54,4	100	5.000	-
400037007600	370	7,6	102	54,4	100	4.000	X
400045007600	450	7,6	132	54,4	100	2.500	X
400053007600	530	7,6	140	54,4	100	2.000	X
400061507600	615	7,6	176	54,4	100	2.000	-
400075007600	750	7,6	218	54,4	100	2.000	X
400043009000	430	9,0	110	79,4	100	2.500	X
400053009000	530	9,0	140	79,4	100	2.000	X
400061009000	610	9,0	187	79,4	100	2.000	-
400071009000	710	9,0	190	79,4	100	2.000	-
400078009000	780	9,0	228	79,4	100	2.000	X
400083009000	830	9,0	239	79,4	100	1.500	-
400092009000	920	9,0	263	79,4	100	1.200	-
400102009000	1020	9,0	295	79,4	100	1.000	-
400122009000	1220	9,0	365	79,4	100	1.000	-
400153009000	1530	9,0	460	79,4	100	500	-
400023001300	230	13,0	50	114,0	100	3.000	-
400048001300	480	13,0	120	114,0	100	1.500	-
400058001300	580	13,0	152	114,0	100	1.200	X
400073001300	730	13,0	204	114,0	100	1.000	-
400088001300	880	13,0	248	114,0	100	600	-
400103001300	1030	13,0	295	114,0	100	600	-

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2-LOCK™

Buntband - Dubbel låsning - Perfekt grepp

Buntband i PA 6.6 med dubbel låsning i rostfritt stål 316. Detta innovativa låssystem med ingjutet lås i rostfritt stål (patenterad) ger överlägsnare mekaniska egenskaper än något annat buntband på marknaden, 2-LOCK™ kombinerar högsta draghållfastheten med enkel montering, för maximal prestanda.

Utmärkta egenskaper, lätt att använda, monterbar i mycket låga temperaturer, maximal tillförlitlighet, och innovativa förpackningar. Allt detta gör 2-LOCK™ till en ny referens på marknaden för polyamid buntband.

Tekniska egenskaper:

Material: Polyamid 6.6. Dubbellåsning (1 del) i rostfritt stål 316

Fukt absorption: 2,7% (50% relativ fuktighet)

Temperaturer: Arbetsområde: från -40°C till 85°C.

Installation: från -40°C till 60°C smältpunkt: 256°C

Flamm klass : UL 94 class V2

Enligt CEI EN 62275 standard



Transparent	Dimensioner (mm)	Ø Max (mm)	Draghållfasthet		Påse st	Kartong st
			(kg)	(N)		
1203	2,5x100	21	18,34	180	100	15.000
1207	2,5x200	50	18,34	180	100	8.000
1209	3,5x140	35	25,51	250	100	7.000
1214	3,5x200	50	25,51	250	100	7.000
1210	3,5x290	80	25,51	250	100	4.500
1215	4,5x200	50	36,70	360	100	4.000
1216	4,5x250	68	36,70	360	100	4.500
1217	4,5x290	80	36,70	360	100	3.500
1219	4,5x360	101	36,70	360	100	3.000
1225	7,5x220	56	79,51	780	100	2.000
1227	7,5x360	101	79,51	780	100	1.500

Svart UV resistant	Dimensioner (mm)	Ø Max (mm)	Draghållfasthet		Påse st	Kartong st
			(kg)	(N)		
1303	2,5x100	21	18,34	180	100	15.000
1307	2,5x200	50	18,34	180	100	8.000
1309	3,5x140	35	25,51	250	100	7.000
1314	3,5x200	50	25,51	250	100	7.000
1310	3,5x290	80	25,51	250	100	4.500
1315	4,5x200	50	36,70	360	100	4.000
1316	4,5x250	68	36,70	360	100	4.500
1317	4,5x290	80	36,70	360	100	3.500
1319	4,5x360	101	36,70	360	100	3.000
1325	7,5x220	56	79,51	780	100	2.000
1327	7,5x360	101	79,51	780	100	1.500

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Dubbel låsning

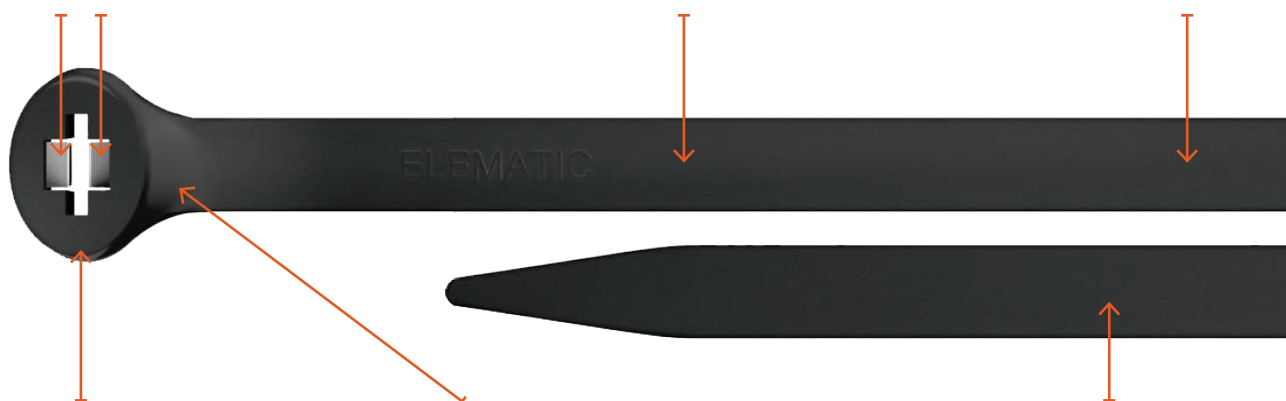
Buntbandens form och symmetri säkerställer funktion och ger upp till 50 % högre draghållfasthet än en med enkel låsning.

UV Resistant

2-LOCK™ svarta buntband ger UV-beständighet vid användning utomhus.

Steglös låsning

Bandets jämna yta ger maximal prestanda för alla användningsområden.



Ingjutet "Låshus"

Den rostfria 316 1-dels dubbellåsning som gjuts in vid tillverkningen gör systemet "stål + polyamid" praktiskt taget oskiljaktiga, allt för att säkra dess funktion.

Användarvänlig

Den rundade formen på huvud och band, och avsaknaden av skarpa kanter ger ett skonsamt buntband.

Lätt att montera

Den perfekta ytfinishen på båda sidor ger en mycket lägre instick/monteringskraft jämfört mot liknande produkter på marknaden.

Draghållsfatighet*

Bredd (mm)

3,5	2-lock buntband med dubbellås	315	+36%
	Buntband med enkellåsning	231	
4,5	2-lock buntband med dubbellås	454	+38%
	Buntband med enkellåsning	329	
7,5	2-lock buntband med dubbellås	930	+53%
	Buntband med enkellåsning	608	

*Medelvärde vid max draghållsfatighet i Newton (N). 10 N ~ 1 Kg.

Patent

2-LOCK™ buntband med en egen patenterad tillverkningsprocess för en exklusiv produkt.

Instickskraft*

Bredd (mm)

3,5	2-lock buntband med dubbellås	6,15	-17%
	Buntband med enkellåsning	7,40	
4,5	2-lock buntband med dubbellås	5,72	-39%
	Buntband med enkellåsning	9,39	
7,5	2-lock buntband med dubbellås	5,81	-47%
	Buntband med enkellåsning	11,04	

*Medelvärde för instickskraft i Newton (N). 10 N ~ 1 Kg.

Användbar vid låga temperaturer

Utmärkt prestanda vid låga temperaturer, fungerar att användas ned till -40°.

More information on next page

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POLYPROP

Material : Polypropylene
 Color : Green
 Temperature range : -35 °C up to +85 °C
 Properties : Acid resistant, floats, UV resistant
 Flammability : UL 94 HB



Typenr.	Length (mm)	Width (mm)	Max. bundle diameter (mm)	Tensile strength (kg)	Packing (pcs)
POLYPROP. 100x2,5mm	100	2,5	22	4,0	100
POLYPROP. 140x3,6mm	140	3,6	33	9,0	100
POLYPROP. 190x4,8mm	190	4,8	46	14,0	100
POLYPROP. 200x4,8mm	200	4,8	50	14,0	100
POLYPROP. 300x4,8mm	300	4,8	76	14,0	100
POLYPROP. 370x4,8mm	370	4,8	102	14,0	100
POLYPROP. 200x7,6mm	200	7,6	50	22,2	100
POLYPROP. 370x7,6mm	370	7,6	102	22,2	100

TEFZEL®

Material : Tefzel® E/TFE (Ethylene-tetrafluorethylene)
 Color : Aquamarine blue
 Temperature range : -46 °C up to +150 °C
 Flammability : UL 94 V0
 Certification : RoHS
 Resistency : UV, chemical fluids,
 : radiation: 200 Mrad EEE383/323

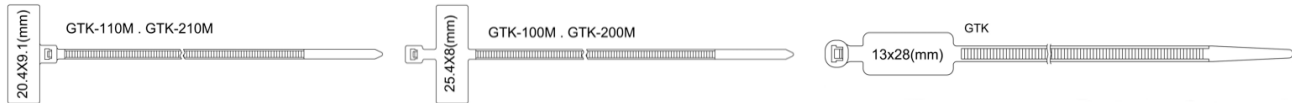
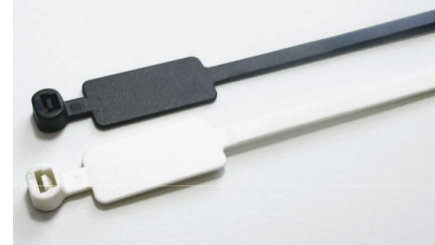


Typenr.	Length (mm)	Width (mm)	Max. bundle diameter (mm)	Tensile strength (kg)	Packing (pcs)
TEFZEL 100x2,5mm	100	2,5	22	8,1	100
TEFZEL 150x3,6mm	150	3,6	35	18,2	100
TEFZEL 200x3,6mm	200	3,6	53	18,2	100
TEFZEL 200x4,8mm	200	4,6	50	22,2	100
TEFZEL 300x4,8mm	300	4,8	76	22,2	100
TEFZEL 370x4,8mm	370	4,8	102	22,2	100
TEFZEL 300x7,6mm	300	7,3	76	54,4	100
TEFZEL 370x7,6mm	370	7,4	102	54,4	100
TEFZEL 430x9,0mm	430	8,8	110	79,4	100

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MARKER CABLE TIES

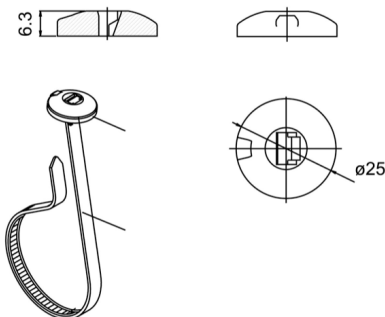
Material : Polyamide 6.6
 Color : Transparent / black (UV resistant)
 Temperature range : -40 °C up to +85 °C
 Flammability : UL 94 V2
 Certification : UL, Lloyd's



Typenr.	Length (mm)	Width (mm)	Max. bundle diameter (mm)	Tensile strength (kg)	Type	Packing (pcs)
MT 110x2,5mm	110	2,5	18	8,1	GTK-110M	100
MT 210x2,5mm	210	2,5	50	8,1	GTK-210M	100
MT 100x2,5mm	100	2,5	18	8,1	GTK-100M	100
MT 200x2,5mm	200	2,5	50	8,1	GTK-200M	100
MT 190x4,8mm	190	4,8	46	22,2	GTK	100
MT 220x4,8mm	220	4,8	54	22,2	GTK	100
MT 270x4,8mm	270	4,8	65	22,2	GTK	100
MT 300x4,8mm	300	4,8	76	22,2	GTK	100
MT 370x4,8mm	370	4,8	102	22,2	GTK	100

CHASSIS CABLE TIES

Material : Polyamide 6.6
 Color : Transparent / black (UV resistant)
 Temperature range : -40 °C up to +85 °C
 Flammability : UL 94 V2
 Certification : UL, Lloyd's

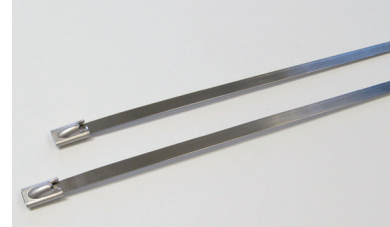


Typenr.	Length (mm)	Width (mm)	Max. bundle diameter (mm)	Tensile strength (kg)	Packing (pcs)
CHASSIS 200x7,6mm	200	7,6	50	65	100
CHASSIS 370x7,6mm	370	7,6	101	65	100

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STAINLESS STEEL

Material : Stainless steel AISI 304 or AISI 316L
 Color : Steel
 Temperature range : -80 °C up to +538 °C
 Certification : UL



Typenr.	Length (mm)	Width (mm)	Max. bundle diameter (mm)	Tensile strength (kg)	Packing (pcs)
ST.STEEL 125x4,6mm	125	4,6	38,0	90	100
ST.STEEL 200x4,6mm	200	4,6	61,9	90	100
ST.STEEL 290x4,6mm	290	4,6	90,6	90	100
ST.STEEL 360x4,6mm	360	4,6	112,8	90	100
ST.STEEL 520x4,6mm	520	4,6	163,8	90	100
ST.STEEL 680x4,6mm	680	4,6	214,8	90	100
ST.STEEL 840x4,6mm	840	4,6	265,7	90	100
ST.STEEL 200x7,9mm	200	7,9	61,9	160	100
ST.STEEL 290x7,9mm	290	7,9	90,6	160	100
ST.STEEL 360x7,9mm	360	7,9	112,8	160	100
ST.STEEL 450x7,9mm	450	7,9	141,0	160	100
ST.STEEL 520x7,9mm	520	7,9	163,8	160	100
ST.STEEL 680x7,9mm	680	7,9	214,8	160	100
ST.STEEL 840x7,9mm	840	7,9	265,7	160	100
ST.STEEL 1020x7,9mm	1020	7,9	320,0	160	100

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TY-RAP SVART

Ty-Rap® high performance cable ties

Characteristics:

- UV-resistant version, especially recommended for outdoor applications
- Black version (2% carbon for military specifications)
- Also available in heat stabilised + UV-resistant version (contains 2% carbon according to military application), for outdoor applications that also require a resistance to high temperature (+105 °C). See page 34 (TY...MX-A series)
- Several lengths and 6 typical widths with a tensile strength up to 780N, to cover the most demanding applications
- Packaging: OEM bulk quantities in recyclable polythene bags
- Also available in small bags with Euroslot and in workbench boxes

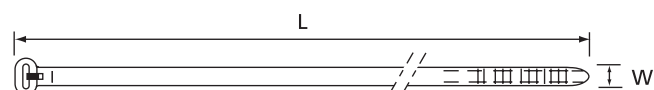
Technical information:

Material - Moulding	: Polyamide 6.6
Material - Locking barb	: 316 grade stainless steel
Temperature range	: -60 °C up to +105 °C
Min. installation temp.	: -30 °C
Colour	: Black
Flammability rating	: UL 94 V-2
Other properties	: UV-resistant, halogen free, silicone free



Product Ref.	MIL Spec.	Length L [mm]	Width W [mm]	Thickness [mm]	Bundle ø from ... to [mm]	Min. tensile strength [N]	Quantity [pieces]
TY23MX	MS-3367-4	92	2.3	1.0	1.5 - 22	80	1000
TYB2315MX	-	178	2.3	1.0	1.5 - 32	80	1000
TY232MX	-	203	2.3	1.0	1.5 - 51	80	1000
TY234MX	-	356	2.3	1.0	1.5 - 102	80	1000
TY24MX	MS-3367-5	140	3.6	1.1	2 - 35	180	1000
TY242MX	-	208	3.6	1.1	2 - 51	180	1000
TY26MX	-	284	3.6	1.1	2 - 76	130	1000
TY244MX	-	368	3.6	1.1	2 - 102	130	1000
TY25MX	MS-3367-1	186	4.8	1.1	3 - 48	220	1000
TY253MX	MS-3367-7	290	4.8	1.3	3 - 78	222	1000
TY28MX	MS-3367-2	361	4.8	1.3	3 - 102	222	1000
TY271MX	-	150	7.0	1.6	6 - 31	540	500
TY272MX*	-	223	6.9	1.6	6 - 51	540	500
TY27MX*	MS-3367-3	340	7.0	1.6	6 - 102	540	500
TY275MX *	-	457	7.0	1.6	6 - 127	540	500
TY277MX*	-	617	7.0	1.6	6 - 177	540	500
TY29MX*	MS-3367-6	771	6.9	1.5	6 - 229	540	500
TY53510MX	-	889	8.2	1.7	to 254	780	50
TY54513MX	-	1143	8.2	1.7	to 330	780	50

* Min. installation temp: -40 °C



** Some approvals may not be applicable to all the Product References.

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TY-RAP VIT

Ty-Rap® high performance cable ties

Characteristics:

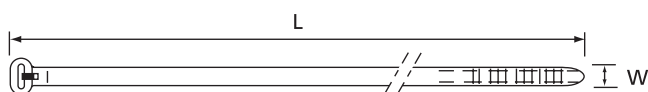
- Standard version (Polyamide 6.6), to cover most indoor applications
- Several lengths and 6 typical widths with a tensile strength up to 780N, to cover the most demanding applications
- Packaging: OEM bulk quantities in recyclable polythene bags
- Also available in small bags with Euroslot and in workbench boxes

Technical information:

Material - Moulding	: Polyamide 6.6
Material - Locking barb	: 316 grade stainless steel
Temperature range	: -60 °C up to +85 °C
Min. installation temp.	: -20 °C
Colour	: Natural
Flammability rating	: UL 94 V-2
Other properties	: Halogen free, silicone free



Product Ref.	MIL Spec.	Length L [mm]	Width W [mm]	Thickness [mm]	Bundle ø from ... to [mm]	Min. tensile strength [N]	Quantity [pieces]
TY23M	MS-3367-4	92	2.3	1.0	1.5 - 22	80	1000
TYB2315M	–	178	2.3	1.0	1.5 - 32	80	1000
TY232M	–	203	2.3	1.0	1.5 - 51	80	1000
TY234M	–	356	2.3	1.0	1.5 - 102	80	1000
TY24M	MS-3367-5	140	3.6	1.1	2 - 35	178	1000
TY242M	–	208	3.6	1.1	2 - 51	180	1000
TY26M	–	284	3.6	1.1	2 - 76	130	1000
TY244M	–	368	3.6	1.1	2 - 102	134	1000
TY25M	MS-3367-1	186	4.8	1.1	3 - 48	222	1000
TY253M	MS-3367-7	290	4.8	1.3	3 - 78	222	1000
TY28M	MS-3367-2	361	4.8	1.3	3 - 102	222	1000
TY271M	–	150	7.0	1.6	6 - 31	540	500
TY272M	–	223	6.9	1.6	6 - 51	534	500
TY27M	MS-3367-3	340	7.0	1.6	6 - 102	540	500
TY275M	–	457	7.0	1.6	6 - 127	540	500
TY277M	–	617	7.0	1.6	6 - 177	540	500
TY29M	MS-3367-6	771	6.9	1.5	6 - 229	540	500
TY53510M	–	889	8.2	1.7	to 254	780	50
TY54513M	–	1143	8.2	1.7	to 330	780	50



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TY-RAP®

Range extended to 4 multi-color packs – 10 colors in each pack

Characteristics

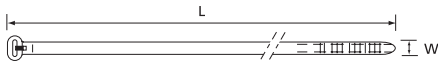
- Ty-Rap® cable ties in Polyamide 6.6 are available in 10 different colors
- Range extended with 3 new references: TY523M-CLRS, TY524M-CLRS and TY528M-CLRS
- Multi colors pack contain 10 different colors
- Multi-color packs are only available in distribution packaging: 100 pieces per bag

Technical information

- Material - Moulding: Polyamide 6.6
- Material - Locking barb: 316 grade stainless steel
- Temperature range: -40°C to +85°C
- Min. Installation Temp.: -20°C
- Flammability rating: UL 94 V-2
- Other properties: Halogen free, Silicone free



Dimensions



Polyamide 6.6 cable ties – Multi-color packs

Product code	GID No.	Color	Bundle ø from ... to (mm)	Length ±0.03 L (mm)	Width W (mm)	Min. tensile strength (N)	Pack quantity pieces
Multi-color pack*							
Standard pack size							
TY523M-CLRS	7TAG009070R0122	Assorted	1,5 - 16	91	2,3	80	100
TY524M-CLRS	7TAG009160R0047	Assorted	2 - 35	140	3,6	178	100
TY525M-CLRS	7TAG009270R0037	Assorted	3 - 48	183	4,8	222	100
TY528M-CLRS	7TAG009270R0055	Assorted	3 - 102	361	4,8	222	100

Installation:

Install with approved ABB cable tie tool such as ERG50

Available colors:



Color code

Blank	Neutral
x	Black
1	Brown
2	Red
3	Orange
4	Yellow
5	Green
6	Blue
7	Purple
8	Grey
10	White
CLR	Multi-pack

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FLUORESCENT CABLE TIES

Our high quality nylon 6,6 fluorescent cable ties are available in 5 colours and come packed in 100's.

They can be tightened by hand or using one of our tensioning tools. Our fluorescent cable ties are tested before leaving the factory by an outside testing company to ensure the highest levels of quality and strength.

Material Specification:

- Material: Nylon 6,6
- Flammability Rating: UL94-V2
- Military Specification: 23190E
- Installation Temperature: -20°C to +85°C
- Working Temperature: -40°C to +85°C
- Smoke Density: Flaming – 35. Non Flaming – 13
- Our Coloured Cable Ties are RoHS compliant, Low Smoke Generating & Zero Halogen






Strength Specification:

The majority of our fluorescent cable ties are tensile tested randomly before leaving the factory to ensure they are at least meeting, but in the majority of cases well exceeding the minimum tensile strengths quoted below:

- 2.5mm Wide Cable Ties – 8.1kg (18lbs)
- 3.6mm Wide Cable Ties – 18.2kg (40lbs)
- 4.8mm Wide Cable Ties – 22.2kg (50lbs)
- 7.6mm Wide Cable Ties – 54.4kg (120lbs)
- 9.0mm Wide Cable Ties – 79.4kg (175lbs)
- 13mm Wide Cable Ties – 114kg (250lbs)



Colours Available:

-  Orange
-  Yellow
-  Green
-  Blue
-  Pink

This product has the certifications below:



Part Number	Size (Length & Width)	Box Quantity	Pack Quantity	Max Bundle Diameter	Minimum Loop Tensile Strength
FL-20048+COLOUR	200 x 4.8mm	16,000	100	50mm	22kg
FL-30048+COLOUR	300 x 4.8mm	11,000	100	80mm	22kg
FL-37048+COLOUR	370 x 4.8mm	9,000	100	102mm	22kg
FL-37076+COLOUR	370 x 7.6mm	4,500	100	102mm	54.4kg

We certify that the values provided are as accurate as possible. Use of these values, however, remains the sole responsibility of the customer and cannot in any way substitute for testing the product under real conditions of use. The user must assess whether this product is suitable for a particular use. BOXCO shall not be held responsible for any loss or anomaly resulting from the correct or incorrect use of this product.



HOW TO SELECT AND USE A CABLE TIE

- Determine the diameter of the cable or cable bundle diameter to be secured or tied.
(Refer to chart below)
- Establish the mass of loading to which the cable tie will be subjected to.
- Check the prevailing environmental conditions e.g. outdoors, indoors, acidic etc.
- For outdoors use black cable ties. They contain carbon black and UV stabilizers which protect them from the harmful UV rays.
- For acidic conditions, use polypropylene or stainless steel cable ties. Polypropylene ties are specially designed to withstand harsh acidic conditions.
- Stainless steel (MBT - Metal Ball-bearing) cable ties, have a non-releasable locking mechanism that offers infinite adjustment along the length of the tie. These ties can be used in the most hazardous of conditions or where the additional security, strength and fire resistance of metal fixing is required.
- There are 9 other colours to choose from: Blue, Brown, Green, Grey, Orange, Purple, Red, Yellow and Natural!

Selection Chart Nylon and Polypropylene

Part Number	Length (mm)	Width (mm)	Max Bundle Diameter (mm)	Min Tensile Strength (kg)	Application Tool
100x2,5mm	100	2,5	22	8,1	Tool 1 / Tool 114
140x3,6mm	140	3,6	33	18,2	Tool 1 / Tool 114
200x4,8mm	200	4,8	50	23	Tool 1 / Tool 114
300x4,8mm	300	4,8	76	23	Tool 1 / Tool 114
390x4,9mm	390	4,8	105	23	Tool 1 / Tool 114
300x7,6mm	300	7,6	76	55	Tool 114
370x7,6mm	370	7,6	102	55	Tool 114
530x9,0mm	530	9,0	140	80	Tool 114

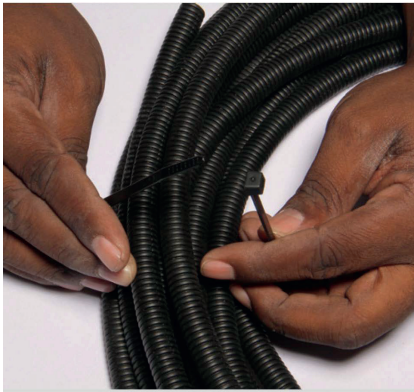
Stainless steel

Part Number	Length (mm)	Width (mm)	Max Bundle Diameter (mm)	Min Tensile Strength (kg)	Application Tool
MLG-130ST	125	4,6	38	90	Tool 30
MLG-200ST	200	4,6	62	90	Tool 30
MLG-370ST	370	4,6	113	90	Tool 30
MLG-520ST	520	4,6	164	90	Tool 30
MLG-680ST	680	4,6	215	90	Tool 30
MLG-200HD	200	7,9	62	160	Tool 30
MLG-360HD	360	7,9	113	160	Tool 30
MLG-520HD	520	7,9	164	160	Tool 30

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USING A CABLE TIE

Easy to use in 5 quick steps:



1. Position the cable tie around the bundle of cables.
2. Insert the bent tail into the cable
3. Pull the cable tie by hand until it is about to reach its desired tightness around the bundle.
4. Use a cable tie tensioning tool to pull the remaining section to the desired tension. The tension can be pre-set on the tool.
5. Cut the cable tie near the head with the tensioning tool to leave a smooth finish and minimize injuries that could result through rough edges using a knife or side-cutter.

Boxco's tools



Tool 1

Material: Metal

Color: Red

Use: For cable ties up to 4,8 mm

Bundling pressure:

Adjustable / cable tie will be automatically cut-off



Tool 114

Material: Metal

Color: Red

Use: For cable ties from 3,6 up to 9,5 mm

Bundling pressure:

Not adjustable / cable tie will not be automatically cut-off: With extra grip for cutting-off cable ties



Tool 30

Material: Metal

Color: Grey

Use: For steel cable ties up to 7,96 mm

Bundling pressure:

Adjustable / cable tie will be automatically cut-off

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