



PERFECT MAKES **BOXCO!**

Maximum tightening torque for lid screws of ROLEC Enclosures

aluNORM				polyTOP / Ex			
AS 060	up to	AS 104	3,0Nm	PT 080	up to	PT 104	2,0Nm
AS 120	up to	AS 324	4,0Nm	PT 120	up to	PT 400	2,5Nm
 				polyDOOR			
AD 080	up to	AD 104	3,0Nm	PD 120	up to	PD 202	2,5Nm
AD 120	up to	AD 324	4,0Nm	PD 120 FE	up to	PD 202 FE	2,5Nm
 				polyKOM / Ex			
AF 080	up to	AF 104	3,0Nm	PK 081	up to	PK 084	2,0Nm
AF 120	up to	AF 324	4,0Nm	PK 121	up to	PK 411	2,5Nm
 				starCASE			
AH 100	up to	AH 104	3,0Nm	SC 090	up to	SC 172	1,0Nm
AH 120	up to	AH 244	4,0Nm	 			
aluCASE / aluDISC				technoCASE			
AC 052 / AI up to		AC 074 / AR	2,5Nm	TA 080	up to	TA 162	1,0Nm
AC 090 / AI up to		AC 202 / AR	3,0Nm	TAF 080	up to	TAF 242	1,0Nm
 				TAH 162 up to TAH 242 1,0Nm			
conFORM				technoBOX			
EK 081	up to	EK 083	2,5Nm	TBA 060	up to	TBA 162	1,0Nm
EK 121	up to	EK 162	3,5Nm	 			
EKF 081	up to	EKF 083	2,5Nm	aluFACE			
EKF 121	up to	EKF 162	3,5Nm	KE 160	up to	KE 242	4,0Nm
 				KVF 120	up to	KVF 324	4,0Nm
conTROL				KVE 120	up to	KVE 324	4,0Nm
EKT 082	up to	EKT 083	2,5Nm	 			
EKTF 082	up to	EKTF 083	2,5Nm	handCASE			
 				HCF 080	up to	HC 100	2,5Nm
aluKOM / Ex				AT 162			4,0/3,5Nm
AK 060			2,0Nm	 			
AK 061	up to	AK 084	2,5Nm	aluCLIC / aluSMART			
AK 120	up to	AK 312	3,5Nm	ACL 092	up to	ACL 132	3,0Nm
 				ASM092	up to	ASM132	3,0Nm
aluTWIN				 			
ATF 100	up to	AT 100	3,0Nm	inoCASE A2 / A4			
AT 160	up to			IC110	up to	IC302	1,5Nm
KTE 160	up to	KTE 162	4,0/3,5Nm	ICC110	up to	ICC302	1,5Nm
 				inoCASE mini A2 / A4			
mobilCASE				 			
Set DF/DK/PG 80 - 130 P1/P2			1,0Nm	aluPLUS			
 				AP082	up to	AP102	2,5Nm
technoPLUS				AP120	up to	AP162	3,0Nm
TP090	up to	TP172	1,0Nm	 			
 				aluDISC			
IC070 up to IC093 1,5Nm				AR 080			2,5Nm
ICC070 up to ICC093 1,5Nm				AR100	up to	AR160	3,0Nm